

### **Required Assembly Torques**

Product Size	Required Torque	
	N.m	Ft-Lbs
Inch		
1"	80-100	60-75
1-1/4"	80-100	60-75
1-1/2"	80-100	60-75
2"	80-100	60-75
2-1/2"	100-120	75-90
76.1	100-120	75-90
3"	110-130	80-95
108	130-150	95-110
4"	130-150	95-110
133	140-160	105-120
139.7	140-160	105-120
5"	140-160	105-120
159	140-160	105-120
165.1	140-160	105-120
6"	140-160	105-120



#### **WARNING**

1. Read and understand all instructions before attempting to install any piping products.
2. Depressurize and drain the piping system before attempting to install, remove, or adjust any piping products.
3. Wear safety glasses, hardhat, and foot protection during installation.
4. Failure to follow these instructions could result in serious personal injury, improper product installation, and/or property damage.