

## Grooved Couplings or Fittings

Grooved couplings are used to join pipe and fittings in both wet and dry sprinkler systems. Unless otherwise noted, these couplings are intended to provide some flexibility in piping systems. Typical applications are in sprinkler risers, in feed mains passing through walls from one building area to another, in locations subject to earthquakes, in the discharge line from aboveground pump suction tanks, in new connections to existing feed mains and in air or water fire service lines subject to excessive vibration or difficult alignment. Unless otherwise noted, these couplings are limited to use with rolled or cut groove-ended pipe, valves and fittings, at a minimum rated working pressure of 175 psi (1205 kPa) and are suitable for aboveground service. Higher rated pressures are noted in the text of the listing. Selection of pipe schedules for use with grooved pipe couplings should be made according to applicable FM Global Property Loss Prevention Data Sheets installation standards. These pipe schedules determine system pressure ratings and may take precedence over the higher rated working pressures listed for some couplings.

Installation must be made according to the manufacturer's instructions and requirements. Where couplings are used to join FM Approved pipe, the pipe manufacturer's installation instructions and requirements must also be observed. Grooves should be made according to ANSI/AWWA C606 (latest edition), "Grooved and Shouldered Joints", unless otherwise specified.

FM Approved grooved pipe couplings joining steel pipe may be used in underground service, subject to the installation restrictions placed upon the pipe and to the coupling manufacturer's recommendations and requirements.

Unless otherwise stated in the listing, these couplings have been evaluated for a maximum ambient temperature of 225°F (107°C), suitable for use in normal warehouse protection. For special applications, temperatures, or environments, the manufacturer's recommendations and requirements are to be followed.

## Grooved Couplings, Reducing-Flexible

These couplings join pipe, valves or fittings having different nominal pipe diameters.

### Model XGQT3

#### Product Specification

Model No	End Connection	Nominal Pipe Size, in	Rated Working Pressure		Remarks
			psi	(kPa)	
XGQT3	Rolled Groove, Cut Groove	2 x 1 1/2 2 1/2 x 1, 1 1/4, 1 1/2, 2 76.1 mm x 1 1/2, 2 3 x 1 1/2, 2, 2 1/2, 76.1 mm 4 x 2, 2 1/2, 76.1 mm, 3 5 x 4 6 x 2 1/2, 3, 4 8 x 6	300	(2065)	a, b, f, g, h, i, j, k
XGQT3	Rolled Groove	2 x 1 1/2 2 1/2 x 1, 1 1/4, 1 1/2, 2 76.1 mm x 1 1/2, 2 3 x 1 1/2, 2, 2 1/2, 76.1 mm 4 x 2, 2 1/2, 76.1 mm, 3 5 x 4 6 x 2 1/2, 3, 4 8 x 6	300	(2065)	c, f, g, h, i, j, k
XGQT3	Rolled Groove	2 x 1 1/2 76.1 mm x 1 1/2, 2 3 x 1 1/2, 2, 2 1/2, 76.1 mm 4 x 2, 2 1/2, 76.1 mm, 3	300	(2065)	d, e, f, g, h, i, j, k
XGQT3	Rolled Groove, Cut Groove	2 x 1 1/2	300	(2065)	e, f, g, h, i, j, k

#### Remarks:

- Min schedule cut groove pipe to be joined: 6 in. or smaller - Schedule 40; 8 in. or larger - Schedule 30
- Min schedule rolled groove pipe to be joined: 6 in. or smaller - Schedule 40; 8 in. or larger - Schedule 30
- Min schedule rolled groove pipe to be joined: 6 in. or smaller - Schedule 10; 8 or 10 in. - 0.188 in. (5 mm) wall; 12 in. 0.250 in. (6.35 mm) wall
- FM Approved for Use with Chinese Standard GB/T 3091 Regular pipe
- FM Approved for Use with Chinese Standard GB/T 3091 Extra Heavy pipe
- With EPDM gasket
- Product is marked with acceptable trade name of either "LEDE", "LENE" or "PREM"

- h. FM Approved for Use with either a Red, Orange, Black, Yellow, Blue, Green or Silver Painted Surface Finish*  
*i. FM Approved for Use with either a Red, Orange, Black, Yellow, Blue, Green or Silver Epoxy Powder Coat Surface Finish*  
*j. FM Approved for Use with a Silvery White Colored Dacromet Surface Finish*  
*k. FM Approved for Use with a Hot Dip Galvanized Surface Finish*

<b>Company Name:</b>	Shandong Lede Machinery Co. Ltd.
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<b>Company Website:</b>	<a href="http://wflede.com">http://wflede.com</a>
<b>New/Updated Product Listing:</b>	No
<b>Listing Country:</b>	China
<b>Certification Type:</b>	FM Approved
<b>Class of Work:</b>	1920-Coupling & Fitting, All Type